

Date: Friday, 15/05/2009 10:13:39 AM  
 User: Melanie Fauteux

## Process Sheet

<b>Customer</b>	: CC-DAR01 Dart Aerospace Ltd.	<b>Drawing Name</b>	: SINGLE MIRROR INSTALLATION
<b>Job Number</b>	: 47977		
<b>Estimate Number</b>	: 10804		
<b>P.O. Number</b>	:	<b>Part Number</b>	: D350561141
<b>This Issue</b>	: 15/05/2009	<b>S.O. No.</b>	:
<b>Prsht Rev.</b>	: NC	<b>Drawing Number</b>	: D350-561-141
<b>First Issue</b>	: 15/05/2009	<b>Project Number</b>	:
<b>Previous Run</b>	: 00015	<b>Drawing Revision</b>	:
		<b>Material</b>	:
<b>Written By</b>	:	<b>Due Date</b>	: 15/05/2009
		<b>Qty:</b>	1
		<b>Um:</b>	Each
<b>Checked &amp; Approved By</b>	: <u>MF 09-05-15</u>		
<b>Comment</b>	:		

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
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1.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

PULL FROM STK 1 X D350-561-141 B 34289REMOVE D2012-105 B 34303 (46)REMOVE D 3646-1 B 34321 (40)

RETURN TO QC

ADD NEW ARM D2012-105 X1 B 47961

ADD NEW ARM D 3646-1 X 1 B 47960

REPACKAGE

STOCK AND ID UNDER NEW BATCH NUMBER

ADD NEW LABELS AND PAPERWORK

~~Charge Date: 09.05.15~~

JUD 09.05.15 (1)

2.0	D350561141	Single Cargo Mirror Assembly
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

Single Cargo Mirror Assembly

34289

B ~~34303~~

3.0	D2012105	Arm
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

Arm

B 47961

JUD 09.05.15 (1)

Job Completion



Date: Friday, 15/05/2009 9:59:19 AM  
User: Melanie Fauteux

## Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: SINGLE MIRROR INSTALLATION

Job Number: 47977

Part Number: D350561141

Job Number:



Seq. #:

Machine Or Operation:

Description :

4.0

D36461

Arm



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Arm

B 47960

8/09/15/15 (X)

5.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

8/09/15/15 (X)

6.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

09/05/15

Job Completion



MF 09-05-15

<b>DART</b>		TEL : 1-613-632-3336	
TRANSPORT CANADA APPROVAL # 09-89		FAX : 1-613-632-4443	
P/N	D350-561-141	CHG	CHG001
DESC	Single Cargo Mirror Assy	STC	SH91-20
LOT	B34289	STC	SH856NE
MODEL	AS350/355	STC	
MADE IN CANADA			

Date: Friday, 15/05/2009 1:12:21 PM

User: Melanie Fauteux

**JOB HISTORY : DETAIL**

<b>Job Number</b>	: 34289	<b>Customer</b>	: Dart Helicopters Services
<b>Estimate Number</b>	: 12978	<b>DWG Name</b>	: SINGLE MIRROR INSTALLATION
<b>Purchase Order #</b>	:	<b>Part Number</b>	: D350561141
<b>Complete Date</b>	: 04/01/2008 2:26:56	<b>DWG Number</b>	: N/A
		<b>Rev.</b>	: N/A

  

<b>DUE DATE</b>	<b>ORDERED</b>	<b>DELIVERED</b>
22/09/2007	4	3

  

<b>2.0 D2011101-6" Mirror INVENTORY ITEM</b>						
DATE	EMPLOYEE	TYPE	Qty		COST	
03/01/2008	QUIR01: Quirion, Sonia	D2011101	4.000		\$91.62	Lot # 35536 Qty. 4
04/01/2008	QUIR01: Quirion, Sonia	D2011101	-1.000		\$-22.91	Lot # 35536 Qty. -1
<b>Subtotal:</b>		QTD:	0	CTD:	3	\$68.71

  

<b>3.0 D2012105-Arm INVENTORY ITEM</b>						
DATE	EMPLOYEE	TYPE	Qty		COST	
03/01/2008	QUIR01: Quirion, Sonia	D2012105	3.000		\$59.06	Lot # 34303 Qty. 3
<b>Subtotal:</b>		QTD:	0	CTD:	3	\$59.06

  

<b>4.0 D2012107-Clevis INVENTORY ITEM</b>						
DATE	EMPLOYEE	TYPE	Qty		COST	
04/01/2008	QUIR01: Quirion, Sonia	D2012107	3.000		\$10.10	Lot # 33585 Qty. 3
<b>Subtotal:</b>		QTD:	0	CTD:	3	\$10.10

  

<b>5.0 D2012111-Bracket INVENTORY ITEM</b>						
DATE	EMPLOYEE	TYPE	Qty		COST	
04/01/2008	QUIR01: Quirion, Sonia	D2012111	3.000		\$19.38	Lot # 30300 Qty. 3
<b>Subtotal:</b>		QTD:	0	CTD:	3	\$19.38

  

<b>6.0 D2012115-Bracket, Clevis INVENTORY ITEM</b>						
DATE	EMPLOYEE	TYPE	Qty		COST	
04/01/2008	QUIR01: Quirion, Sonia	D2012115	3.000		\$17.70	Lot # 25581 Qty. 3
<b>Subtotal:</b>		QTD:	0	CTD:	3	\$17.70

  

<b>7.0 D2022101-Spacer INVENTORY ITEM</b>						
DATE	EMPLOYEE	TYPE	Qty		COST	
04/01/2008	QUIR01: Quirion, Sonia	D2022101	6.000		\$7.12	Lot # 33985 Qty. 6
<b>Subtotal:</b>		QTD:	0	CTD:	6	\$7.12

  

<b>8.0 D36291-Bracket INVENTORY ITEM</b>						
DATE	EMPLOYEE	TYPE	Qty		COST	
04/01/2008	DUBE01: Dube, Dominique	D36291	3.000		\$40.74	Lot # 34318 Qty. 3
<b>Subtotal:</b>		QTD:	3	CTD:	0	\$40.74

  

<b>9.0 D36351-Gasket INVENTORY ITEM</b>						
DATE	EMPLOYEE	TYPE	Qty		COST	
20/09/2007	DESJ02: Desjardins, Line	D36351	0.000		\$0.00	
04/01/2008	DUBE01: Dube, Dominique	D36351	3.000		\$2.28	Lot # 34319 Qty. 3
<b>Subtotal:</b>		QTD:	3	CTD:	0	\$2.28

<b>Job Number</b>	: 34289	<b>Customer</b>	: Dart Helicopters Services		
<b>Estimate Number</b>	: 12978	<b>DWG Name</b>	: SINGLE MIRROR INSTALLATION		
<b>Purchase Order #</b>	:	<b>Part Number</b>	: D350561141		
<b>Complete Date</b>	: 04/01/2008 2:26:56	<b>DWG Number</b>	: N/A		
<b>Rev.</b> : N/A					
<b>10.0 D36353-Gasket INVENTORY ITEM</b>					
<b>DATE</b>	<b>EMPLOYEE</b>	<b>TYPE</b>	<b>Qty</b>	<b>COST</b>	
04/01/2008	DUBE01: Dube, Dominique	D36353	6.000	\$3.36	Lot # 34320 Qty. 6
<b>Subtotal:</b> QTD: 6 CTD: 0 \$3.36					
<b>11.0 D36461-Arm INVENTORY ITEM</b>					
<b>DATE</b>	<b>EMPLOYEE</b>	<b>TYPE</b>	<b>Qty</b>	<b>COST</b>	
04/01/2008	QUIR01: Quirion, Sonia	D36461	3.000	\$90.40	Lot # 34321 Qty. 3
<b>Subtotal:</b> QTD: 0 CTD: 3 \$90.40					
<b>12.0 D36463-Arm INVENTORY ITEM</b>					
<b>DATE</b>	<b>EMPLOYEE</b>	<b>TYPE</b>	<b>Qty</b>	<b>COST</b>	
04/01/2008	QUIR01: Quirion, Sonia	D36463	3.000	\$243.73	Lot # 34322 Qty. 3
<b>Subtotal:</b> QTD: 0 CTD: 3 \$243.73					
<b>13.0 AN34A-Bolt INVENTORY ITEM</b>					
<b>DATE</b>	<b>EMPLOYEE</b>	<b>TYPE</b>	<b>Qty</b>	<b>COST</b>	
04/01/2008	QUIR01: Quirion, Sonia	AN34A	9.000	\$0.74	Lot # 103641 Qty. 9
<b>Subtotal:</b> QTD: 0 CTD: 9 \$0.74					
<b>14.0 AN35A-Bolt INVENTORY ITEM</b>					
<b>DATE</b>	<b>EMPLOYEE</b>	<b>TYPE</b>	<b>Qty</b>	<b>COST</b>	
04/01/2008	QUIR01: Quirion, Sonia	AN35A	6.000	\$0.38	Lot # 19356 Qty. 6
<b>Subtotal:</b> QTD: 0 CTD: 6 \$0.38					
<b>15.0 AN36A-Bolt INVENTORY ITEM</b>					
<b>DATE</b>	<b>EMPLOYEE</b>	<b>TYPE</b>	<b>Qty</b>	<b>COST</b>	
04/01/2008	QUIR01: Quirion, Sonia	AN36A	3.000	\$0.52	Lot # 106586 Qty. 3
<b>Subtotal:</b> QTD: 0 CTD: 3 \$0.52					
<b>16.0 AN45A-Bolt INVENTORY ITEM</b>					
<b>DATE</b>	<b>EMPLOYEE</b>	<b>TYPE</b>	<b>Qty</b>	<b>COST</b>	
04/01/2008	QUIR01: Quirion, Sonia	AN45A	3.000	\$0.56	Lot # 100857 Qty. 3
<b>Subtotal:</b> QTD: 0 CTD: 3 \$0.56					
<b>17.0 AN410A-Bolt INVENTORY ITEM</b>					
<b>DATE</b>	<b>EMPLOYEE</b>	<b>TYPE</b>	<b>Qty</b>	<b>COST</b>	
04/01/2008	QUIR01: Quirion, Sonia	AN410A	3.000	\$0.63	Lot # 104603 Qty. 3
<b>Subtotal:</b> QTD: 0 CTD: 3 \$0.63					
<b>18.0 AN960JD10-Washer INVENTORY ITEM</b>					
<b>DATE</b>	<b>EMPLOYEE</b>	<b>TYPE</b>	<b>Qty</b>	<b>COST</b>	
03/01/2008	QUIR01: Quirion, Sonia	AN960JD10	32.000	\$1.57	Lot # 104625 Qty. 12
04/01/2008	DUBE01: Dube, Dominique	AN960JD10	4.000	\$0.20	Lot # 105792 Qty. 20
<b>Subtotal:</b> QTD: 4 CTD: 32 \$1.77					

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<b>Estimate Number</b>	: 12978	<b>DWG Name</b>	: SINGLE MIRROR INSTALLATION
<b>Purchase Order #</b>	:	<b>Part Number</b>	: D350561141
<b>Complete Date</b>	: 04/01/2008 2:26:56	<b>DWG Number</b>	: N/A
		<b>Rev.</b>	: N/A

**19.0 AN960JD416-Washer INVENTORY ITEM**

DATE	EMPLOYEE	TYPE	Qty		COST	
03/01/2008	QUIR01: Quirion, Sonia	AN960JD416	16.000		\$0.45	Lot # 105906 Qty. 16
04/01/2008	QUIR01: Quirion, Sonia	AN960JD416	-4.000		\$-0.11	Lot # 105906 Qty. -4
<b>Subtotal:</b>		QTD:	0	CTD:	12	\$0.34

**20.0 MS21042L3-Nut INVENTORY ITEM**

DATE	EMPLOYEE	TYPE	Qty		COST	
03/01/2008	QUIR01: Quirion, Sonia	MS21042L3	24.000		\$4.10	Lot # 105558 Qty. 24
04/01/2008	QUIR01: Quirion, Sonia	MS21042L3	-6.000		\$-1.03	Lot # 105558 Qty. -6
<b>Subtotal:</b>		QTD:	0	CTD:	18	\$3.07

**21.0 MS21042L4-Nut INVENTORY ITEM**

DATE	EMPLOYEE	TYPE	Qty		COST	
03/01/2008	QUIR01: Quirion, Sonia	MS21042L4	8.000		\$1.31	Lot # 105054 Qty. 8
04/01/2008	QUIR01: Quirion, Sonia	MS21042L4	-2.000		\$-0.33	Lot # 105054 Qty. -2
<b>Subtotal:</b>		QTD:	0	CTD:	6	\$0.98

		TIME	COST	
	Machine Time:	0.00	\$0.00	
	Labor:	0.00	\$0.00	
	Sub-contract (external Op.):		\$0.00	
	INVENTORY ITEM:		\$571.57	
	SUB-COMPONENT (SUB-JOB):		\$0.00	
<b>Total:</b>			\$571.57	

COST PER UNIT: \$190.52